

Industrial Gear Units

Technology for Conveying Systems



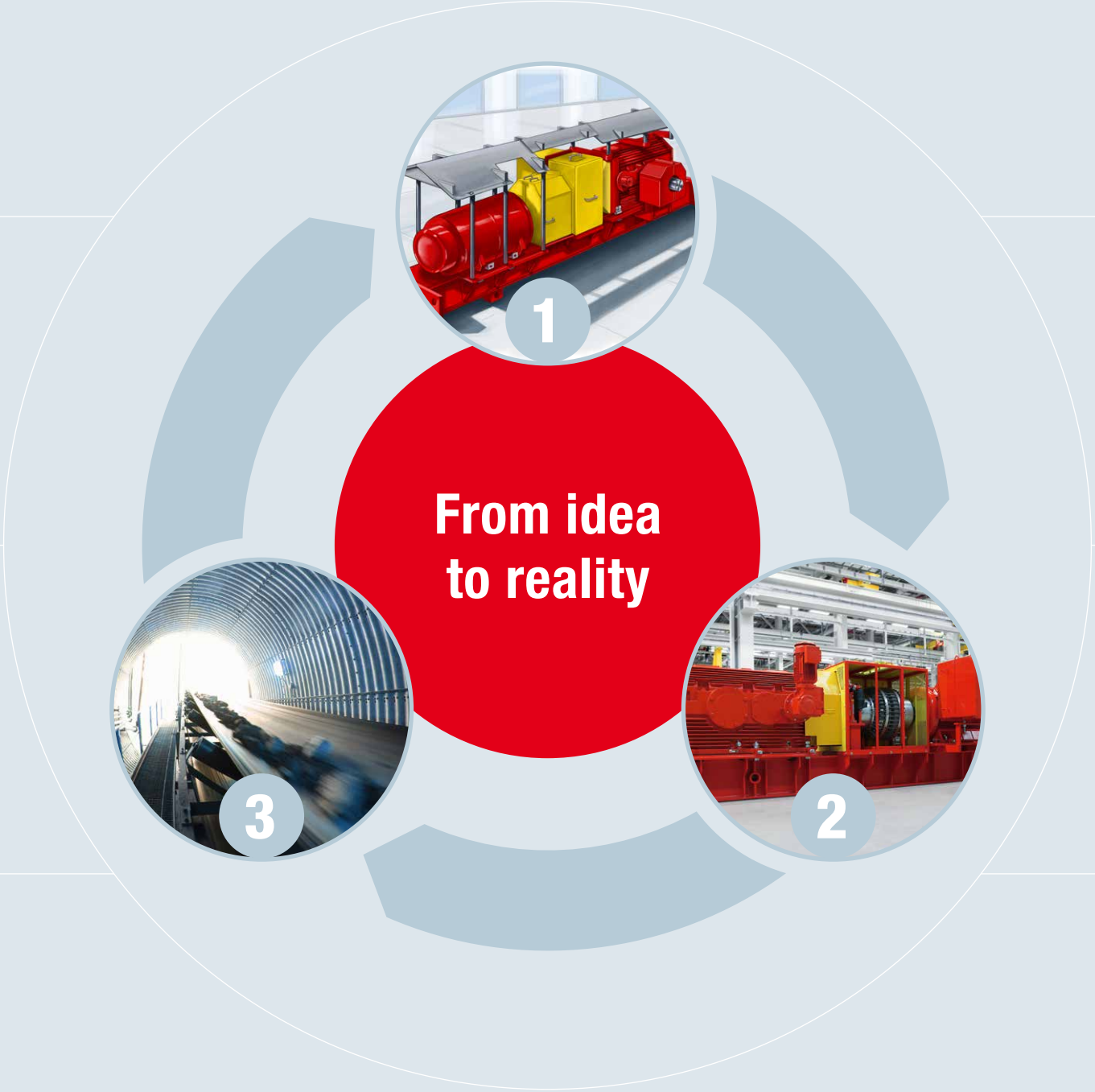
Complete drive systems for your conveying applications

Excellent performance needs a strong partner – SEW-EURODRIVE has been supplier of drive technology for many decades, and now is among the leading companies for drive technology worldwide. Whatever your requirements are, the application experts from SEW-EURODRIVE can provide you with the optimum drive package solution. Our offering not only includes the single components such as gear units, couplings or brakes, but the complete system that precisely fits your needs.

You need a customized solution?

You can rely on us from project planning to commissioning and operation. We are dedicated to supporting you in keeping the total cost of ownership of your conveying system at the lowest possible level. No matter whether you need

technical calculations, specific documentation, such as quality certificates or project-specific operating instructions, condition monitoring or service on site – SEW-EURODRIVE is your partner.



Our solutions for:

Belt conveyors	4
Bucket elevators	10
Apron feeders	16

Our drive solution for belt conveyors



SEW-EURODRIVE offers suitable industrial gear units for belt conveying systems requiring high torque ratings. Even under severe conditions such as high ambient temperatures, our modular design with a specific housing concept offers an optimum solution for these kinds of applications.

- Features**
- Application gear unit made of proven components of X series products
 - 3-stage bevel gear unit with dedicated horizontal housing for extended heat dissipation
 - Enhanced cooling capacity with efficient fan concept
 - Wide range of available accessories from the standard X series

- Benefits**
- Efficient cooling concept eliminates the use of external cooling devices and of a bigger gear unit
 - Reliable solution for rough environments

Size and torque capacity

X.K.. bevel-helical gear units: 3 stages, gear ratio $i = 12.5 \dots 90$

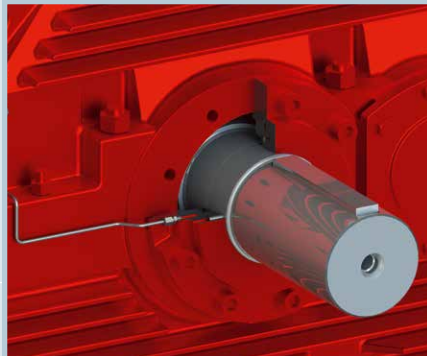
Gear unit size	Torque class M_{N2} [kNm]
180	58
190	65
200	79
210	90
220	112
230	131
240	156
250	175
260	205
270	240
280	270
290	308
300	350
310	425
320	475



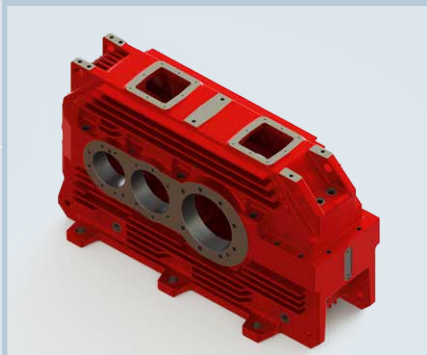
Wide range of available features

Many features of the modular standard X series products can be combined with this application gear unit

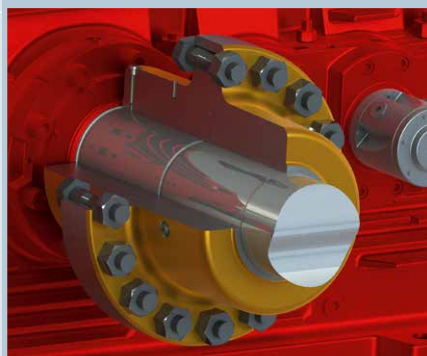
Efficient sealing system,
for example Taconite



Gray cast (GG25) housing with extend-
ed surface for better heat dissipation



Rigid flange coupling



Versatile shaft concepts



Solid shaft with keyway
(or smooth type)



Splined solid shaft

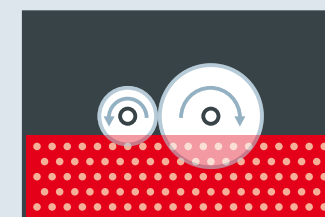
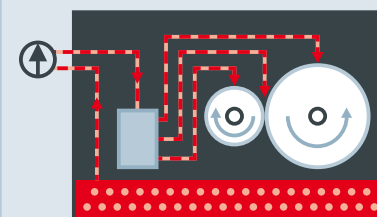


Hollow shaft with keyway
(or splined hollow shaft)



Hollow shaft for shrink
disk connection

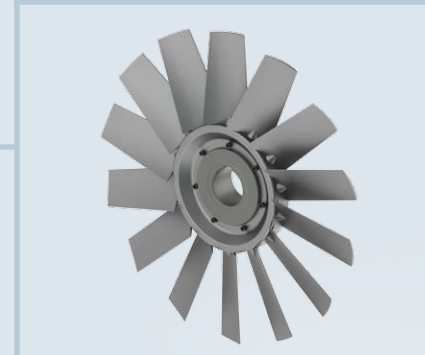
Pressure lubrication with shaft end pump or splash lubrication



Standard backstop or
torque limiting backstop

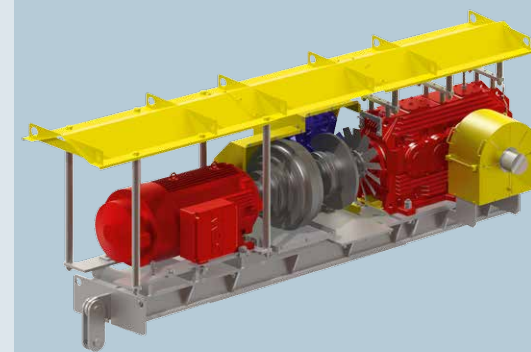


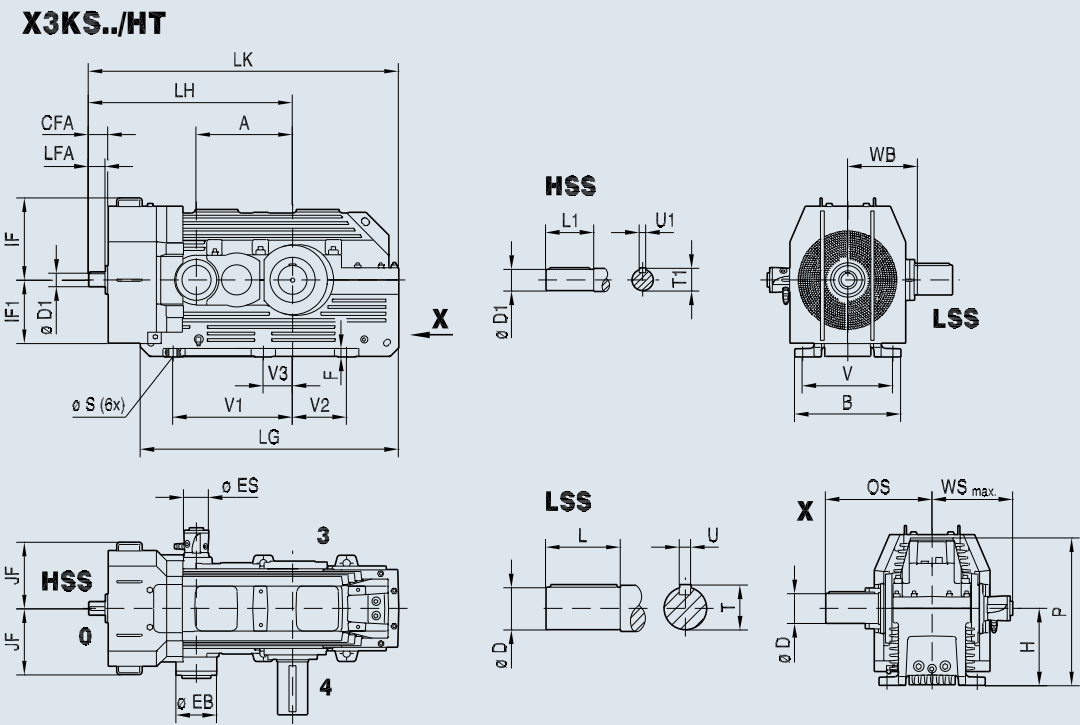
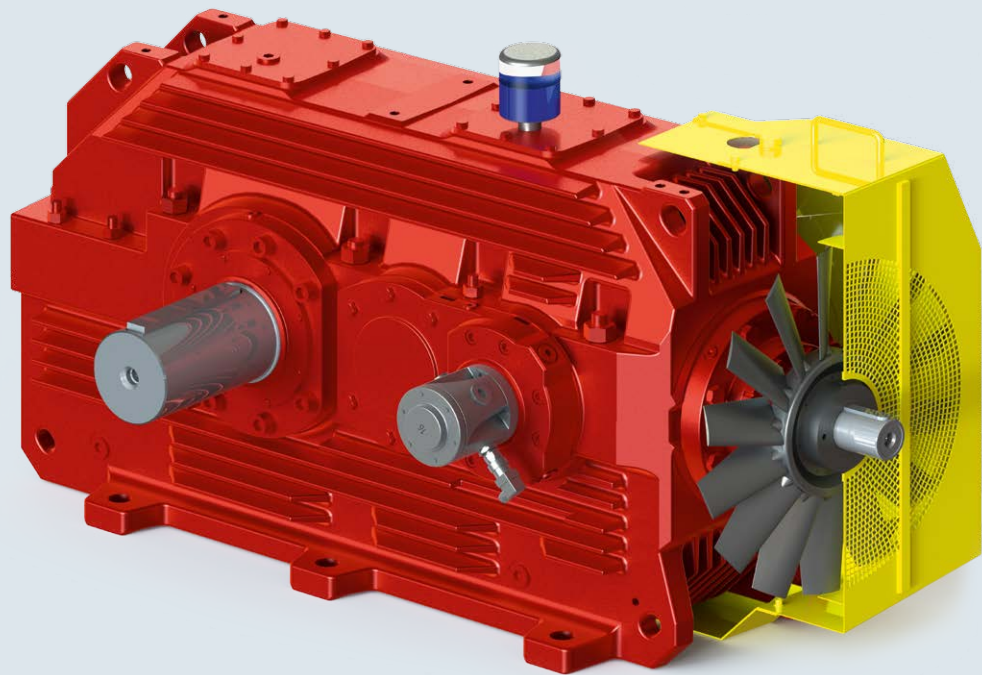
Axial fan for optimal cooling



Many more options are available for the drive package

- Inclined mounting position
- Suitable for using an auxiliary drive
- Oil dipstick / oil level glass
- Oil drain, optional
- Oil bath temperature sensor PT100
- Des-Case breather, optional
- Swing base / base frame design
- Brakes
- Mechanical couplings
- Fluid couplings
- ATEX on request





Thermal housing

Gear unit size	A	B	CFA	$\varnothing D$	$\varnothing D1$	$\varnothing EB$	$\varnothing ES$	F	H	IF	IF1	JF	L	L1	LFA	LG	LH	LK	OS	P	$\varnothing S (6x)$	T	T1	U	U1	V	V1	V2	V3	WB	WS max.	Weight [kg]	Oil volume (splash lubrication) [l]
180	544	600	90	170 _{m6}	70 _{m6}	210	140	46	435 _{-0.5}	453	357	379	300	140	85	1460	1135	1735	592	862	42	179	74.5	40 _{h9}	20 _{h9}	510	675	305	165	360	468	1705	110
190	576	600	90	170 _{m6}	70 _{m6}	210	140	46	435 _{-0.5}	453	357	379	300	140	85	1460	1167	1735	592	862	42	179	74.5	40 _{h9}	20 _{h9}	510	707	273	197	360	468	1790	110
200	614	630	116	180 _{m6}	80 _{m6}	245	140	55	485 _{-0.5}	499	402	424	300	170	113	1642	1286	1962	612	930	48	190	85	45 _{h9}	22 _{h9}	540	759	481	74	394	503.5	2350	162
210	650	630	116	190 _{m6}	80 _{m6}	245	140	55	485 _{-0.5}	499	402	424	350	170	113	1642	1322	1962	662	930	48	200	85	45 _{h9}	22 _{h9}	540	795	445	110	394	503.5	2415	162
220	694	710	105	210 _{m6}	85 _{m6}	290	140	65	550 _{-0.5}	560	467	467	350	170	102	1835	1430	2170	703	1056	48	221	90	50 _{h9}	22 _{h9}	590	885	525	180	428	538.5	3340	216
230	734	710	105	230 _{m6}	85 _{m6}	290	140	65	550 _{-0.5}	560	467	467	410	170	102	1835	1470	2170	763	1056	48	241	90	50 _{h9}	22 _{h9}	590	925	485	220	428	538.5	3465	216
240	776	840	138	230 _{m6}	100 _{m6}	290	140	68	600 _{-0.5}	595	509	507	410	210	130	1972	1597	2363	811	1143	56	241	106	50 _{h9}	28 _{h9}	720	987	578	282	472	583.5	4400	301
250	799	840	138	240 _{m6}	100 _{m6}	290	140	68	600 _{-0.5}	595	509	507	410	210	130	1972	1620	2363	811	1143	56	252	106	56 _{h9}	28 _{h9}	720	1010	555	305	472	583.5	4500	301
260	855	920	125	250 _{m6}	110 _{m6}	322	140	80	720 _{-0.5}	640	620	554	410	210	122	2181	1767	2620	847	1308	56	262	116	56 _{h9}	28 _{h9}	800	1095	645	345	563	598.5	5915	474
270	890	920	125	270 _{m6}	110 _{m6}	322	140	80	720 _{-0.5}	640	620	554	470	210	122	2181	1802	2620	920	1308	56	282	116	63 _{h9}	28 _{h9}	800	1130	610	380	563	598.5	6315	474
280	942	920	125	290 _{m6}	110 _{m6}	322	140	80	800 _{-0.5}	685	685	554	470	210	122	2260	1854	2701	920	1433	56	302	116	63 _{h9}	28 _{h9}	800	1190	610	380	563	598.5	6965	549
290	987	1000	127	290 _{m6}	120 _{m6}	412	140	80	850 _{-0.5}	735	747	604	470	210	122	2484	2021	2967	962	1533	65	302	127	63 _{h9}	32 _{h9}	880	1311	689	311	610	639.5	8390	733
300	1016	1000	127	300 _{m6}	120 _{m6}	412	140	80	850 _{-0.5}	735	747	604	470	210	122	2484	2050	2967	962	1533	65	314	127	70 _{h9}	32 _{h9}	880	1340	660	340	610	639.5	9035	733
310	1100	1120	171	320 _{m6}	130 _{m6}	420	140	85	950 _{-0.5}	795	827	659	470	250	165	2751	2135	3225	999	1693	65	334	137	70 _{h9}	32 _{h9}	980	1371	784	371	688	672	10785	1013
320	1134	1120	171	340 _{m6}	130 _{m6}	420	140	85	950 _{-0.5}	795	827	659	550	250	165	2751	2169	3225	1079	1693	65	355	137	80 _{h9}	32 _{h9}	980	1405	750	405	688	672	11610	1013

Our drive solution for bucket elevators



For your bucket elevator systems, SEW-EURODRIVE offers a standardized application gear unit based on the reliable components of the X series and 7 series gear units. The slow movements required for maintenance purposes can be realized according to your needs. Our solution is available as “empty bucket” and “full bucket” version.

- Features**

 - Based on the X series with predefined drive components
 - Auxiliary drive with the proven SEW-EURODRIVE gearmotor
 - Auxiliary drive adapter with overrunning clutch and incremental encoder
 - Mounted backstop
 - Radial labyrinth seal on input and output shafts
- Benefits**

 - All drive components are perfectly matched
 - Safety through speed monitoring
 - High availability due to modular concept
 - Wide range of accessory equipment available upon request

Size and torque capacity

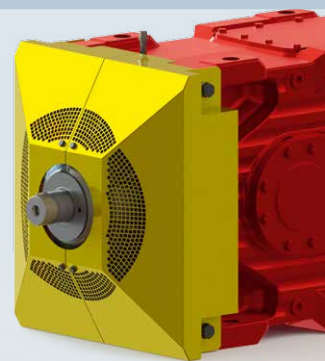
X3K.B... bevel-helical gear units: 3 stages, gear ratio i = 28 to 80	
Gear unit size	Torque class M _{N2} [kNm]
100	6.8
110	8.5
120	12.8
130	16
140	22
150	27.5
160	36
170	45
180	58
190	65
200	79
210	90
220	112
230	131
240	156
250	175
260	205
270	240
280	270



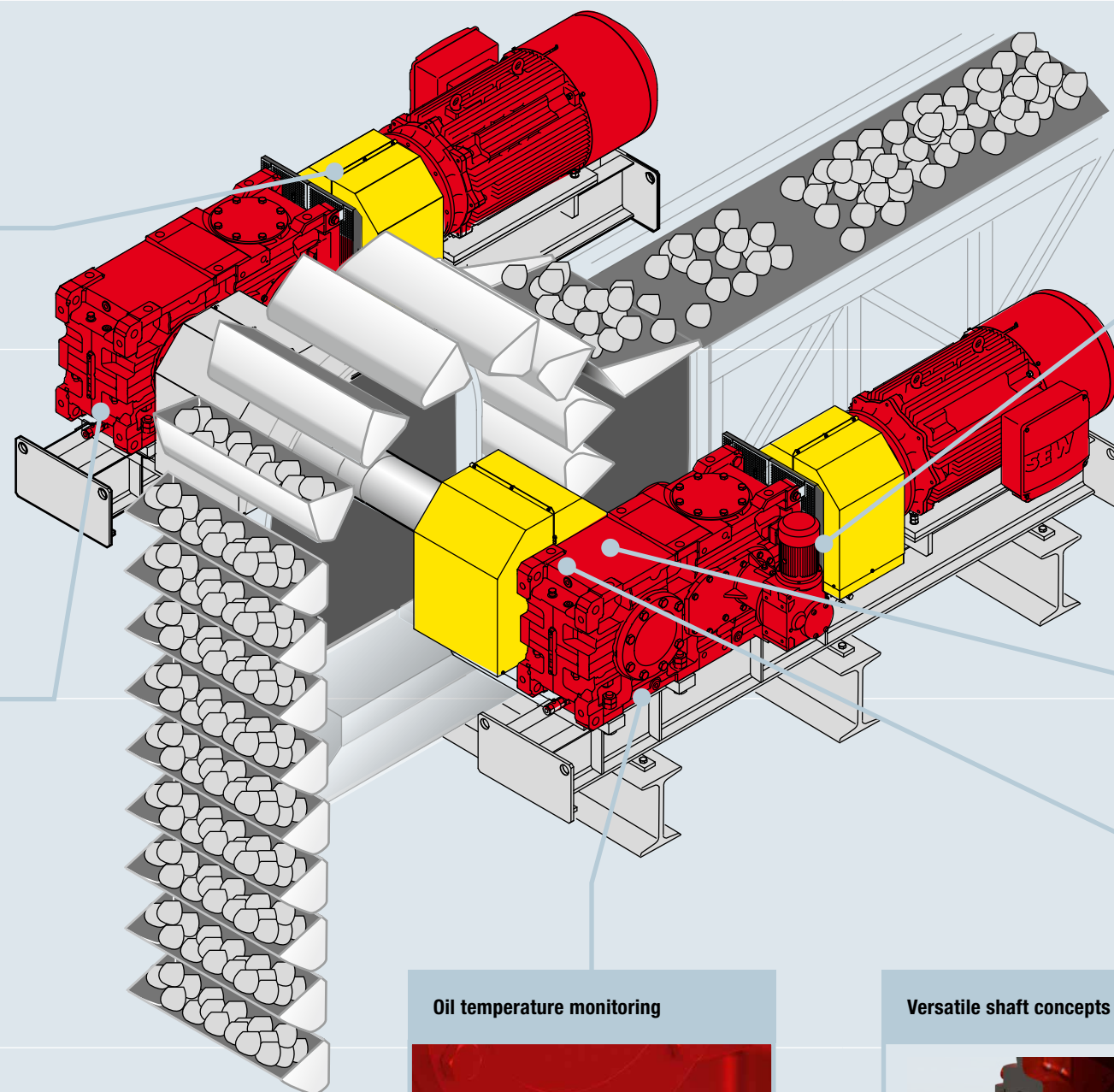
Wide range of available features

Our application gear unit for bucket elevator applications is based on the standardized combination of X series gear units with a gearmotor as auxiliary drive.

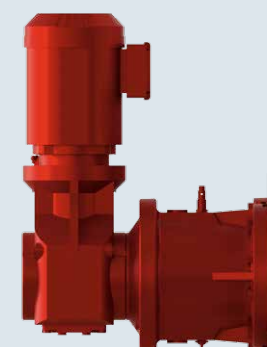
Powerful fan solutions



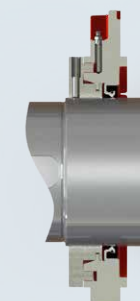
Oil monitoring



Auxiliary drive with overrunning clutch



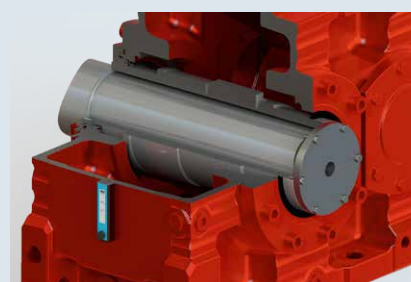
Efficient sealing concepts like Taconite



Oil temperature monitoring



Versatile shaft concepts



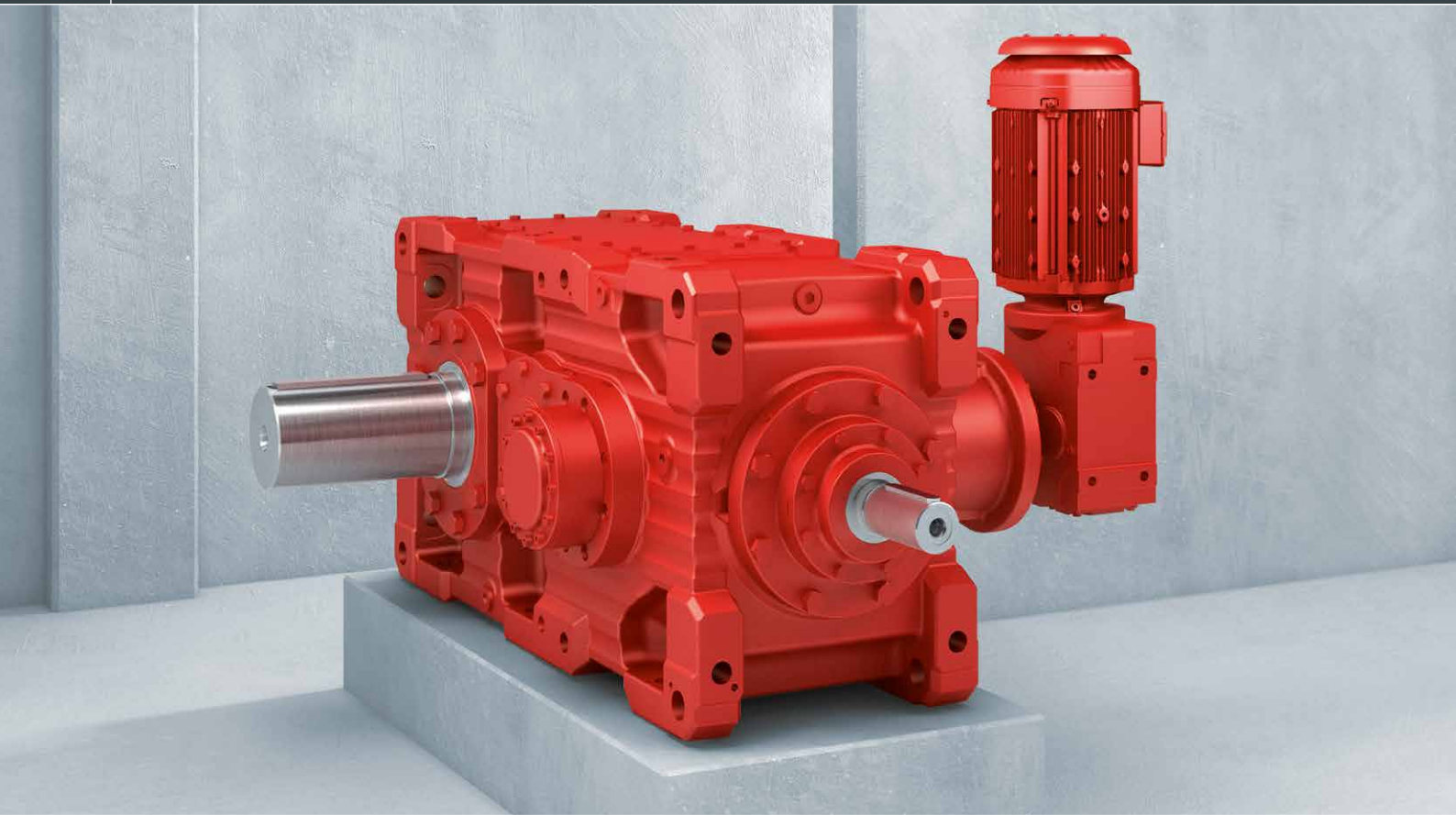
Hollow shaft with key or shrink disk



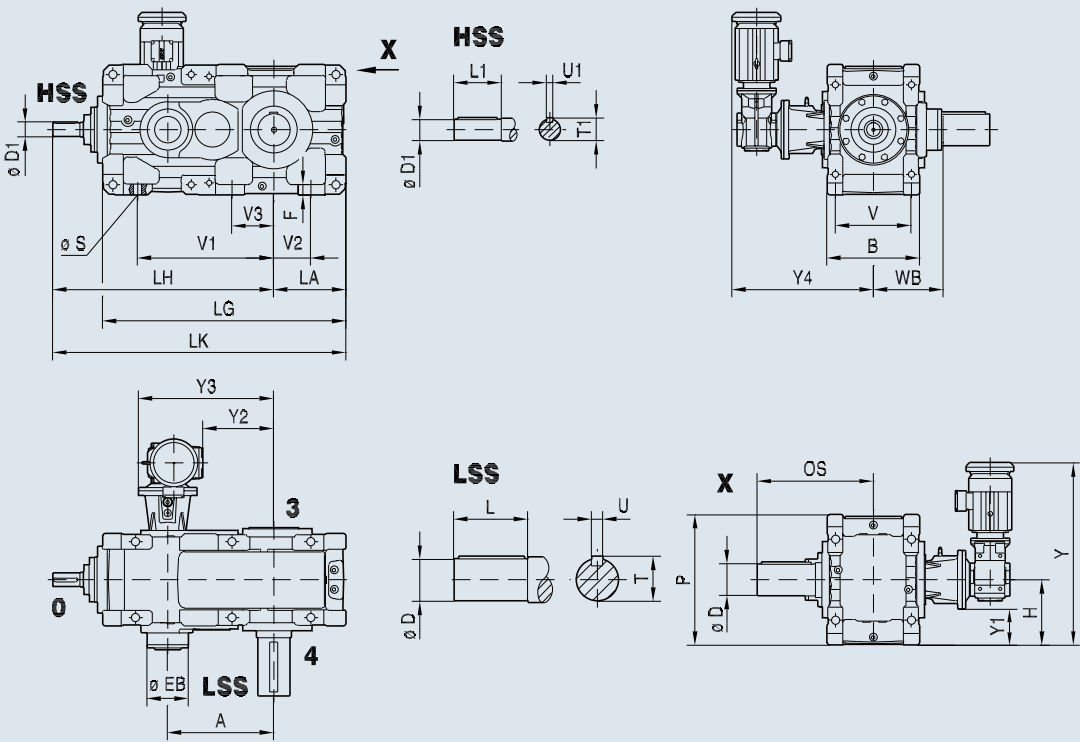
Solid shaft with or without key

Many more options are available for the drive package

- Splash / pressure lubrication
- Inclined mounting positions
- Rigid flange coupling
- Backstop
- Torque limiting backstop
- Des-Case breather
- Brakes
- Mechanical couplings
- Fluid couplings
- Swing bases / base frame design
- ATEX on request



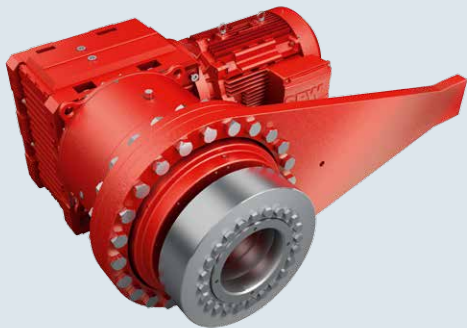
X3KS..



Bucket elevator

Gear unit size	A	B	ø D	ø D1	ø EB	F	H	L	L1	LA	LG	LH	LK	OS	P	ø S	T	T1	U	U1	V	V1	V2	V3	WB	Y	Y1	Y2	Y3	Y4
100	278	260	80 _{m6}	32 _{k6}	133	29	190 _{-0.5}	170	80	190 _{-0.5}	658	632	822	343	380	24 (4x)	85	35	22 _{h9}	10 _{h9}	210	370	90	-	213	679	65	146	403	494
110	298	260	90 _{m6}	32 _{k6}	133	29	190 _{-0.5}	170	80	215 _{-0.5}	703	652	867	346	380	24 (4x)	95	35	22 _{h9}	10 _{h9}	210	390	115	-	213	679	65	166	423	494
120	327	300	100 _{m6}	38 _{k6}	153	33	225 _{-0.5}	210	100	215 _{-0.5}	767	745	960	401	450	28 (4x)	106	41	28 _{h9}	10 _{h9}	245	440	105	-	235	750	100	187	452	535
130	363	300	110 _{m6}	38 _{k6}	153	33	225 _{-0.5}	210	100	250 _{-0.5}	838	781	1031	404	450	28 (4x)	116	41	28 _{h9}	10 _{h9}	245	475	140	-	235	750	100	223	488	535
140	388	360	120 _{m6}	50 _{k6}	175	42	265 _{-0.5}	250	110	250 _{-0.5}	903	879	1129	432	530	35 (4x)	127	53.5	32 _{h9}	14 _{h9}	290	510	110	-	284	880	115	208	538	633
150	430	360	130 _{m6}	50 _{k6}	175	42	265 _{-0.5}	250	110	295 _{-0.5}	990	921	1216	475	530	35 (4x)	137	53.5	32 _{h9}	14 _{h9}	290	555	115	-	284	880	115	250	580	633
160	474	425	140 _{m6}	60 _{m6}	190	50	315 _{-0.5}	300	140	355 _{-0.5}	1144	1036	1391	506	630	42 (4x)	148	64	36 _{h9}	18 _{h9}	340	620	185	-	320	1030	140	262	649	735
170	525	425	160 _{m6}	60 _{m6}	190	50	315 _{-0.5}	300	140	355 _{-0.5}	1195	1087	1442	556	630	42 (4x)	169	64	40 _{h9}	18 _{h9}	340	670	185	-	320	1030	140	313	700	735
180	544	475	170 _{m6}	70 _{m6}	210	55	335 _{-0.5}	300	140	370 _{-0.5}	1249	1135	1505	592	670	42 (6x)	179	74.5	40 _{h9}	20 _{h9}	390	710	190	215	360	1115	110	279	769	860
190	576	475	170 _{m6}	70 _{m6}	210	55	335 _{-0.5}	300	140	370 _{-0.5}	1281	1167	1537	592	670	42 (6x)	179	74.5	40 _{h9}	20 _{h9}	390	740	190	215	360	1115	110	311	801	860
200	614	515	180 _{m6}	80 _{m6}	210	60	375 _{-0.5}	300	170	420 _{-0.5}	1409	1286	1706	612	750	48 (6x)	190	85	45 _{h9}	22 _{h9}	420	780	205	230	381	1224	150	349	839	879
210	650	515	190 _{m6}	80 _{m6}	210	60	375 _{-0.5}	350	170	420 _{-0.5}	1445	1322	1742	662	750	48 (6x)	200	85	45 _{h9}	22 _{h9}	420	815	205	230	381	1224	150	385	875	879
220	694	540	210 _{m6}	85 _{m6}	245	62	425 _{-0.5}	350	170	465 _{-0.5}	1584	1430	1895	703	850	48 (6x)	221	90	50 _{h9}	22 _{h9}	440	910	250	280	426	1392	200	379	919	983
230	734	540	230 _{m6}	85 _{m6}	245	62	425 _{-0.5}	410	170	465 _{-0.5}	1624	1470	1935	763	850	48 (6x)	241	90	50 _{h9}	22 _{h9}	440	950	250	280	426	1392	200	419	959	983
240	776	625	230 _{m6}	100 _{m6}	290	68	450 _{-0.5}	410	210	495 _{-0.5}	1721	1597	2092	811	900	56 (6x)	241	106	50 _{h9}	28 _{h9}	510	990	250	305	472	1524	175	401	1051	1158
250	799	625	240 _{m6}	100 _{m6}	290	68	450 _{-0.5}	410	210	495 _{-0.5}	1744	1620	2115	811	900	56 (6x)	252	106	56 _{h9}	28 _{h9}	510	1010	250	305	472	1524	175	424	1074	1158
260	855	705	250 _{m6}	110 _{m6}	288	73	500 _{-0.5}	410	210	545 _{-0.5}	1900	1767	2312	847	1000	56 (6x)	262	116	56 _{h9}	28 _{h9}	590	1110	300	350	553	1574	225	480	1130	1235
270	890	705	270 _{m6}	110 _{m6}	288	73	500 _{-0.5}	470	210	545 _{-0.5}	1935	1802	2347	920	1000	56 (6x)	282	116	63 _{h9}	28 _{h9}	590	1110	300	350	553	1574	225	515	1165	1235
280	942	705	290 _{m6}	110 _{m6}	288	73	555 _{-0.5}	470	210	610 _{-0.5}	2052	1854	2464	920	1110	56 (6x)	302	116	63 _{h9}	28 _{h9}	590	1190	360	380	553	1629	280	567	1217	1235

Our drive solution for apron feeders



SEW-EURODRIVE offers planetary gear units optimized for apron feeders for use in the mining industry, such as for iron ore, coal, gold, diamond and mineral sand mining. These planetary gear units are characterized by a robust design and meet demanding criteria for high durability and low maintenance.

Features and benefits of the P series

- Features**

Planetary gear units P series ...

 - can transmit high torque
 - are very compact
 - offer high torsional rigidity

Gearmotors ...

 - offer a large variance on the input side
 - are available in their respective gear ratio range
 - can be combined with planetary gear units in helical or bevel-helical designs
- Benefits**

 - Perfectly matching units (gear unit and motor)
 - Large range of options due to the SEW-EURODRIVE modular concept
 - Short, compact design because there is no need for couplings and adapter flanges
 - Standardized units mean excellent price/performance ratio and short delivery times

Solutions for medium-size apron feeders

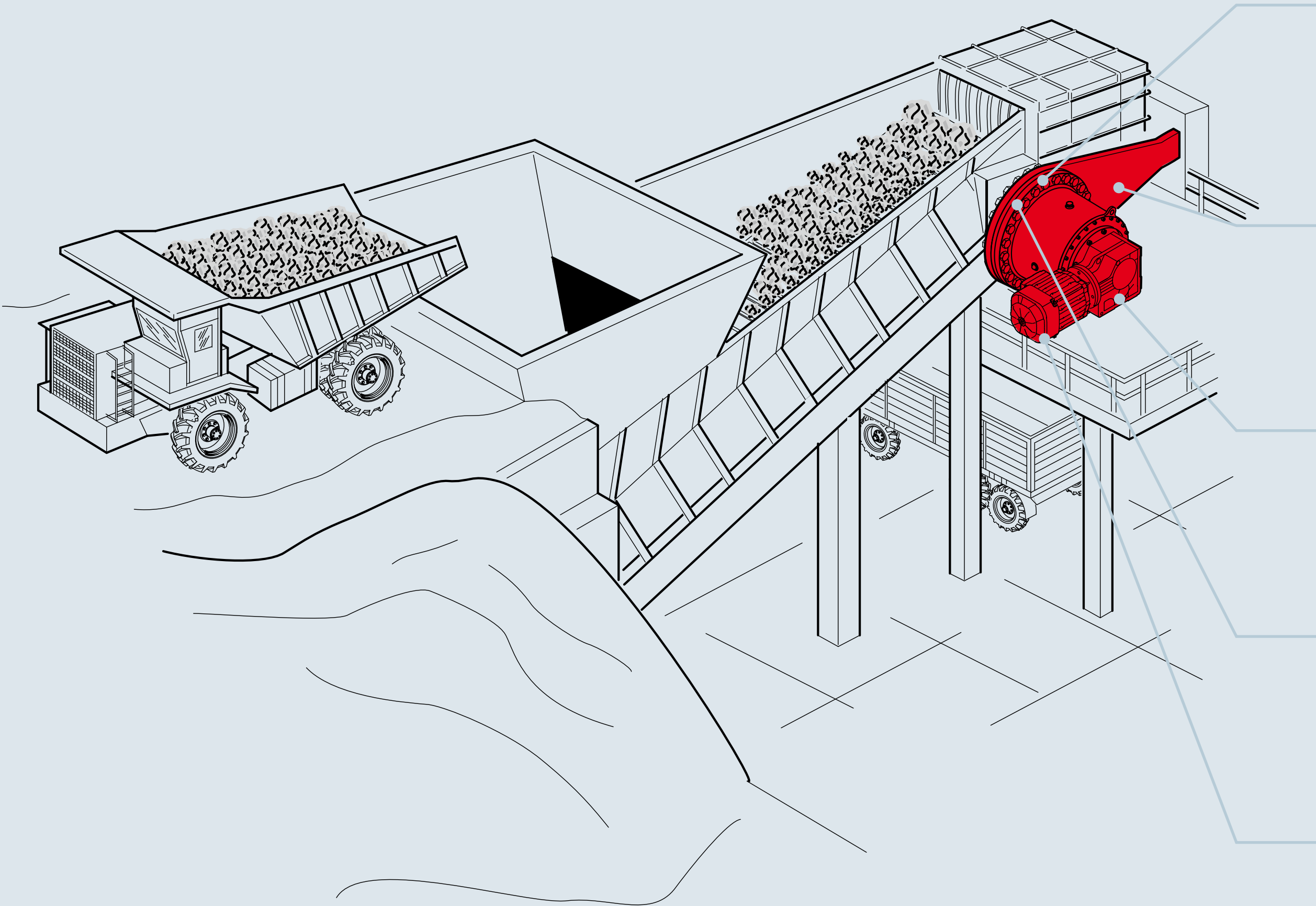
The compact P series with its ideal power output offers a wide range of useful options for apron conveyors. The elaborate modular concept with a drive unit consisting of gearmotor and planetary gear unit allow for maximum flexibility regarding torque and gear ratio.

Size and torque capacity

Gear unit size	IE3 motor	Nom. torque [kNm]	Ratio range
PHF002 KF77	DRP 132MC4	24	140–619
PHF012 KF87	DRP 160MC4	36	291–683
PHF022 KF97	DRP 180ML4	51	241–543
PHF032 KF97	DRP 200L4	69	241–543
PHF042 KF107	DRP 225S4	100	341–547
PHF052 KF127	DRP 225M4	124	341–563
PHF062 KF127	DRP 225M4	185	421–830
PHF072 KF127	DRP 225M4	245	677–1195
PHF082 KF157	DRP 225M4	359	899–1756
PHF092 KF167	DRP 315K4	423	405–915
PHF102 KF187	DRP 315M4	500	341–660



Wide range of available features



Output shafts

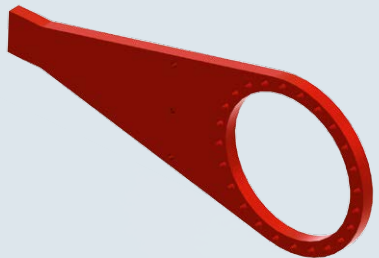


Solid shaft with keyway



Hollow shaft for shrink fit connection

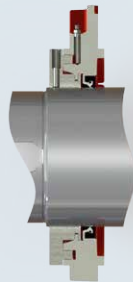
Torque arm



Oil temperature monitoring

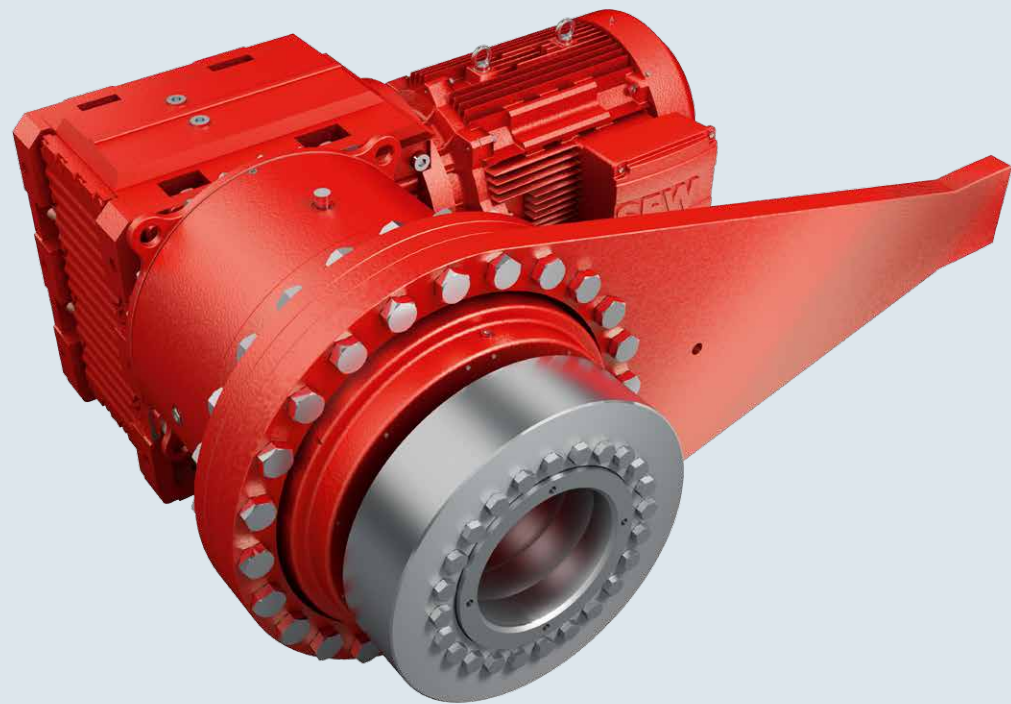


Taconite sealing system for extremely dusty atmospheres

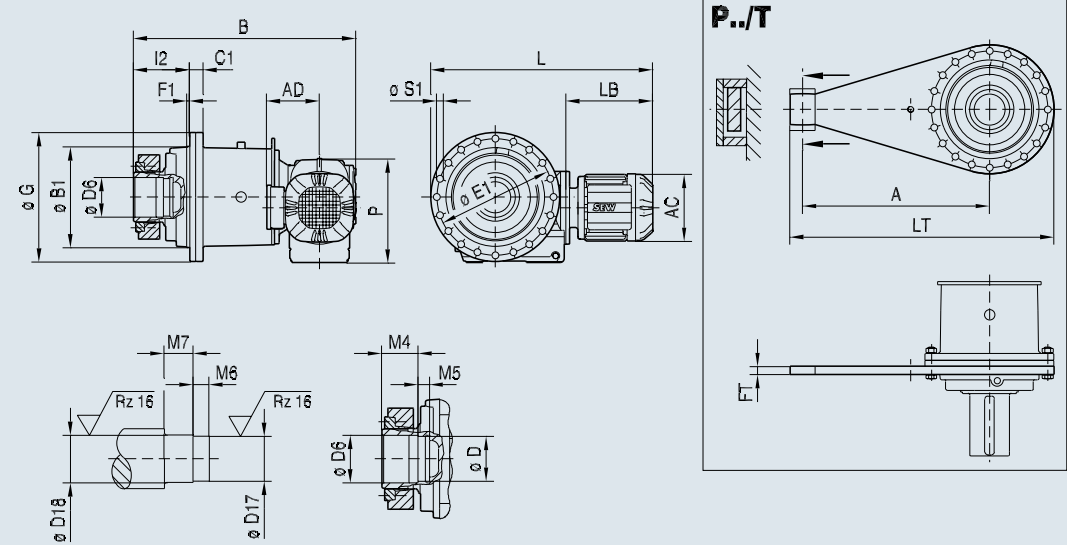


Energy-efficient motor IE2/IE3





PHF.. KF..



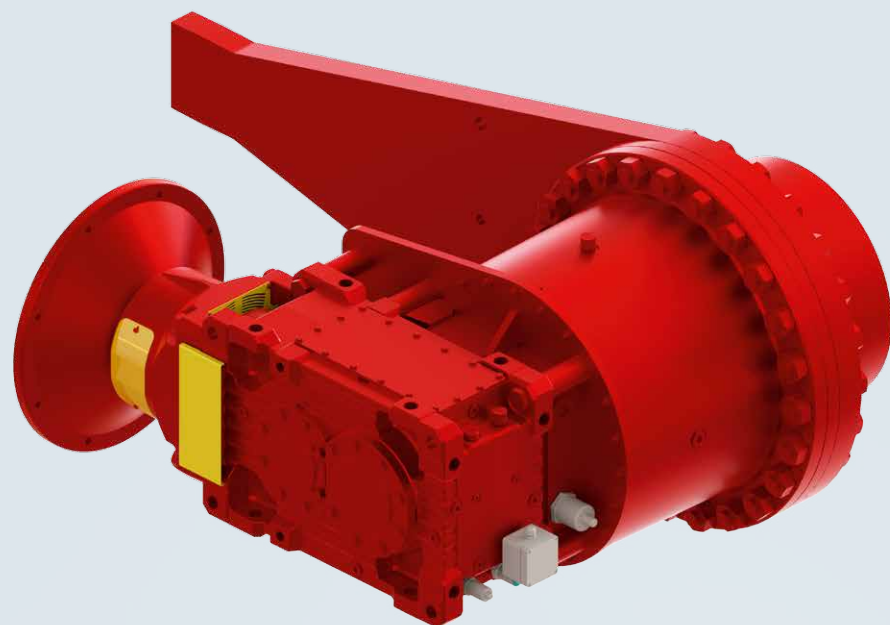
Planetary gear units

Gear unit	IE3 motor	A	B	$\varnothing B1$	C1	$\varnothing D$	$\varnothing D6$	$\varnothing D17$	$\varnothing D18$	$\varnothing E1$	F1	FT	$\varnothing G$	I2	LT	M4	M5	M6	M7	P	$\varnothing S1$	$\varnothing AC$	AD	L	LB
PHF002 KF77	DRP132MC4	650	704	330 _{f9}	39.5	110 ^{H8}	120 ^{H7}	110 _{g7}	120 _{h6}	370	4	25	410	165	880	103	35	46	80	286	22 (16x)	221	170	836	429
PHF012 KF87	DRP160MC4	700	785	370 _{f9}	41.5	130 ^{H8}	140 ^{H7}	130 _{g7}	140 _{h6}	410	4	30	450	170	955	108	32	45	85	338	22 (20x)	270	228	947	465
PHF022 KF97	DRP180LC4	750	906	410 _{f9}	48	140 ^{H8}	150 ^{H7}	140 _{g7}	150 _{h6}	460	5	35	500	180	1035	108	34	45	85	414	22 (24x)	316	253	1116	589
PHF032 KF97	DRP200L4	800	967	460 _{f9}	50	155 ^{H8}	165 ^{H7}	155 _{g7}	165 _{g6}	510	5	35	560	210	1125	136	39	55	110	414	26 (20x)	394	283	1219	662
PHF042 KF107	DRP225S4	900	1056	480 _{f9}	64	180 ^{H8}	190 ^{H7}	180 _{g7}	190 _{g6}	560	5	40	620	255	1270	146	45	65	115	500	33 (20x)	394	283	1357	706
PHF052 KF127	DRP225M4	1000	1162	530 _{f9}	64	200 ^{H8}	210 ^{H7}	200 _{g7}	210 _{g6}	590	5	40	650	275	1390	163	47	75	125	592	33 (24x)	394	283	1406	691
PHF062 KF127	DRP225M4	1200	1232	610 _{f9}	74	230 ^{H8}	240 ^{H7}	230 _{g7}	240 _{g6}	690	5	50	760	295	1655	187	53	80	150	592	39 (24x)	394	283	1461	691
PHF072 KF157	DRP250M4	1500	1398	690 _{f9}	84	250 ^{H8}	260 ^{H7}	250 _{g7}	260 _{g6}	770	8	60	840	320	2020	201	55	85	160	705	39 (24x)	510	397	1617	771
PHF082 KF157	DRP250M4	1600	1473	750 _{f9}	84	280 ^{H8}	290 ^{H7}	280 _{g7}	290 _{g6}	840	8	70	920	340	2160	207	56	80	170	705	45 (24x)	511	397	1657	771
PHF092 KF167	DRP315K4	1650	1721.5	800 _{f9}	90	300 ^{H8}	310 ^{H7}	300 _{g7}	310 _{g6}	870	10	70	950	380	2235	218	65	95	175	786	45 (20x)	624	506	1938	941
PHF102 KF187	DRP315K4	1700	1826.5	850 _{f9}	100	330 ^{H8}	340 ^{H7}	330 _{g7}	340 _{g6}	960	10	70	1050	420	2335	255	65	100	205	942	45 (24x)	624	506	2057	941

Solutions for large-size apron feeders

The P-X gear units with outstanding thermal power are the ideal solution for mid-range torque applications.

Our XP gear units offer highest torque capacity and a long service life even for tough applications.



P-X gear units

- Torque up to 500 kNm
- Ratio from $i = 140 \dots 500$

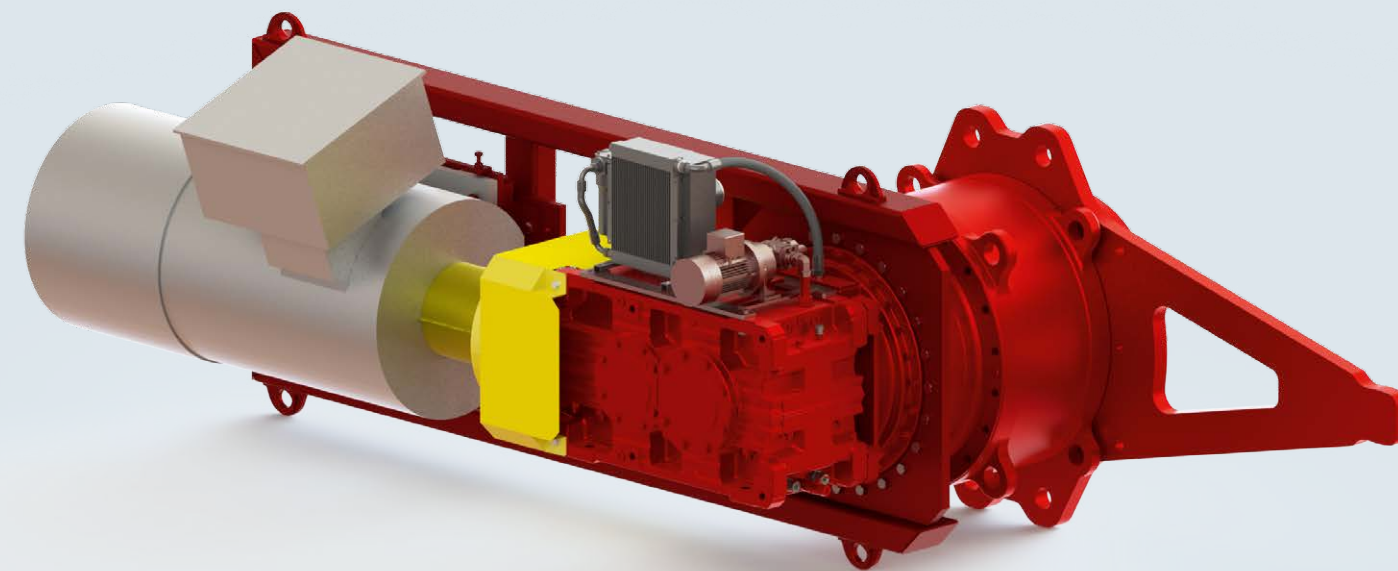
Features and benefits of P-X gear units and the XP series

Features

- Maximum power planetary gear units
- Transmission of highest torque
- Suitable for high motor power
- Wide ratio range
- Variable cooling system
- Different coupling variants

Benefits

- Maximum power planetary gear units
- Customized product
- Free choice of accessories and options



XP series

- Torque from 500 kNm to 5200 kNm
- Ratio from $i = 140 \dots 500$

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